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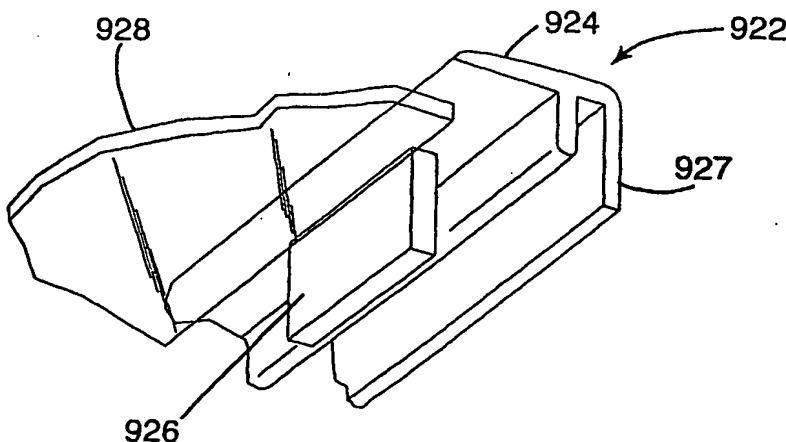
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(54) Title: HEAT STAKED SHELF



(57) Abstract: A shelving assembly (920) is disclosed, with the shelving assembly (920) including a series of heat stake ribs (926). The ribs (926) may be hot formed and made pliable so as to be flexed for purposes of providing additional retention and support to a glass shelf panel (928). The glass shelf panel (928) is also secured to a plastic rim (922). Heat stake pads (942) may be utilized with the heat stake ribs (926). The heat stake ribs (926) may be deformed against the corresponding heat stake pads (942) so as to provide support for the glass shelf panel (928).